



## REASSEMBLY

### 1. INSTALL OUTPUT SHAFT REAR BEARING

- (a) Using SST and a press, install a new output shaft rear bearing onto the output shaft.

**SST 09316-60011 (09316-00011)**

- (b) Apply a light coat of MP grease to the bearing.

### 2. INSTALL OUTPUT SHAFT CENTER BEARING

- (a) Apply gear grease to the output shaft center bearing and install it onto the output shaft.

### 3. INSTALL NO. 3 SYNCHRONIZER RING

- (a) Apply gear oil to the No. 3 synchronizer ring, and install it onto the output shaft.